

Date: Thursday, 8/16/2007 1:11:02 PM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CONSOLE BRACKET (206I)
Job Number : 33909	
Estimate Number : 11007	
P.O. Number : N/A	Part Number : D2607
This Issue : 8/16/2007 S.O. No. : N/A	Drawing Number : D2607 REV A1
Prsht Rev. : NC	Project Number : N/A
First Issue : 8/15/2007 Type : MACHINED PARTS	Drawing Revision : A1
Previous Run : 32820	Material : N/A
Written By : <u>07-08-15</u>	Due Date : 8/31/2007 Qty: 20 Um: Each
Checked & Approved By : _____	
Comment : Est. E 02.06.05 Added alodine finish TSR 1290 NG	

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M2024T3S040 2024-T3 .040 sheet



Comment: Qty.: 0.1313 sf(s)/Unit Total : 2.6250 sf(s)
 2024-T3 .040 sheet
 Material: 2024-T3 (QQ-A-250/4) 0.040" thick
 Stack of 10
 (M2024T3S.040) Batch M105225

SAD 07/08/17

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
 1-Cut as per Dwg D 2607
 Dwg Rev: A1
 Prog Rev: A1

2-Deburr if necessary

SAD 07/08/17

(20)

SAD 07/08/17 20

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD 07/08/17

20

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

SAD 07/08/17 Counter (470)

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Deburr / remove any machine marks / scratches
 Form as per Dwg D2607

SB 07/08/23

(19)

Date: Thursday, 8/16/2007 1:11:03 PM
User: Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CONSOLE BRACKET (2061)

Job Number: 33909

Part Number: D2607

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

En 07/08/23

19

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Acid etch and Alodine as per QSI 005 4.1

07-08-25

19

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

07/08/27

19

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/08/27

19

Job Completion

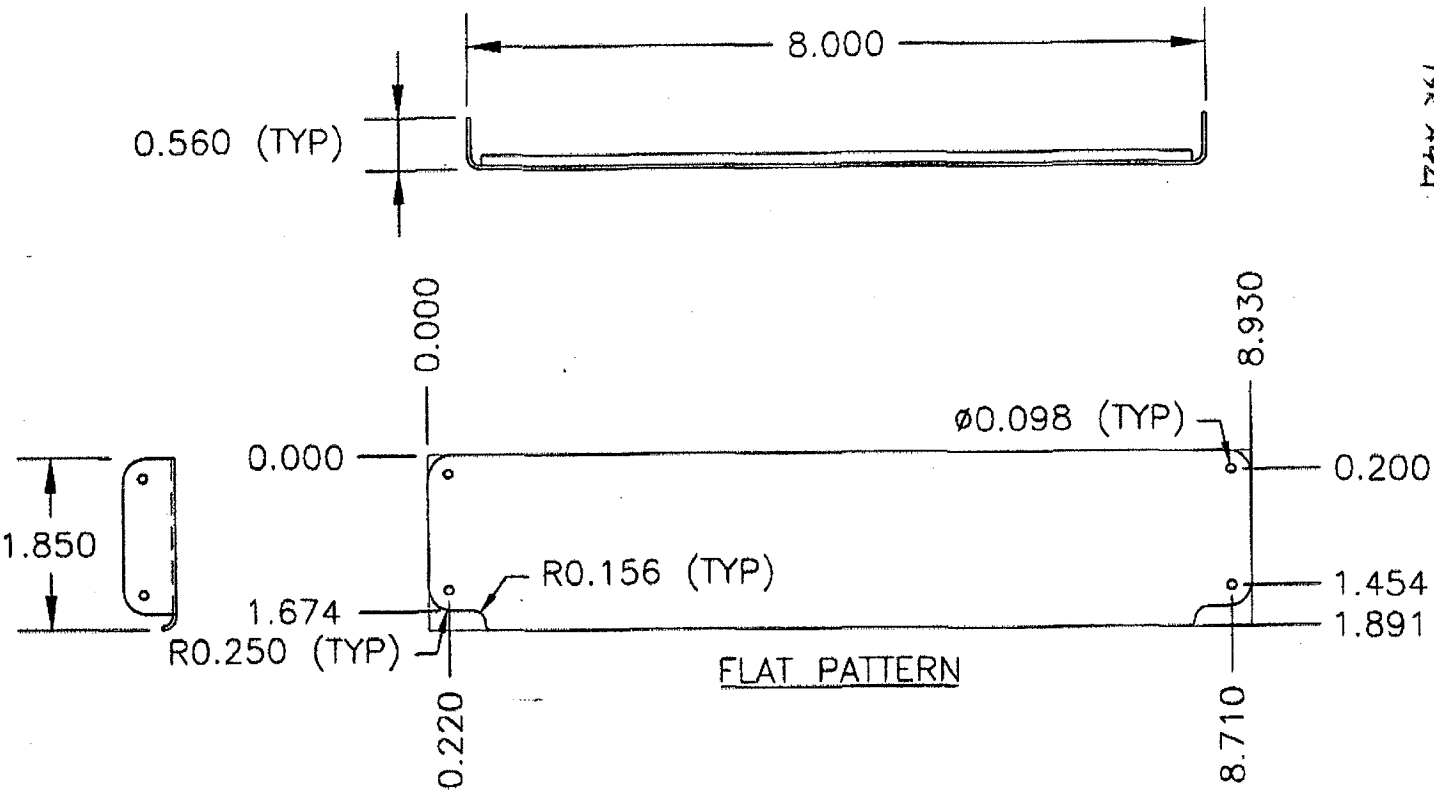


07/08/27



RELEASED
97.11.04 KE
TSR A421

DESIGN	✓	DRAWN BY	BW	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	REV. A
CHECKED	KE	APPROVED	✓	DRAWING NO.	SHEET 1 OF 1
DATE	97.10.23	TITLE	CONSOLE BRACKET		SCALE
					1:2
A	97.10.23	D2607 WAS D206-547-9			
AI	02.06.04	ADD FINISH			



MATERIAL: 2024-T3 (QQ-A-250/4) 0.040 THICK
PROFILE CONTROLLED BY FOLIO H2607
BEND RADIUS 0.093
FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 22 Date: 07/08/27
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/08/23	5	1 piece crack at the bend	<u>[Signature]</u> 05/10/22	Scrap & destroy	SBS 07/08/23	<u>[Signature]</u> 07/08/23	<u>[Signature]</u> 05/10/22	<u>[Signature]</u> 07/08/23

NOTE: Date & initial all entries